

Date: Wednesday, 2/22/2006 7:48:21 AM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D205-523-013
Job Number : 25889	
Estimate Number : 10804	
P.O. Number : N/A	Part Number : Z_CUSTOM
This Issue : 2/22/2006 S.O. No. : N/A	Drawing Number : DISASSEMBLE
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : N/A	Drawing Revision : N/A
Previous Run : 00015	Material : N/A
Written By : <u>SEE ABOVE DATE & USER</u>	Due Date : 3/1/2006 Qty: 1 Um: Each
Checked & Approved By : <u>[Signature]</u>	
Comment : <u>[Signature]</u>	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 REMOVE FROM STOCK
 1 X D205-523-013 B 17493
 AND DISASSEMBLE

C206102122 ①

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 RETURN PARTS TO STOCK:

1 X D205-523-043 B 17493 ✓
 1 X D2224 B 17347 ✓
 2 X D2229 B 17569 ✓
 4 X AN5-13A B m7408 ✓
 8 X AN960JD516 B m16765 ✓
 4 X MS21042L5 B m5289

4 X AN5-13A m15928

added to keep 20

C206102122

u 06-02-22

3.0	DC	DOCUMENT CONTROL
-----	----	------------------



Comment: DOCUMENT CONTROL
 INSPECT LEVEL 21

②
 D206102123

Job Completion



u 06-02-23

Linda Lacelle

From: Holly Menard [hmenard@dartaero.com]
Sent: Tuesday, February 21, 2006 3:25 PM
To: 'Linda Lacelle'
Subject: RE: Heli-Rappel 500 lbs

So would the New Slider be part number D205-523-043?

Holly Menard
Sales Associate
DART Helicopter Services, LLC
Tel: 1.613.632.3336
1.800.556.4166
Cell: 1.613.676.1720
Fax: 1.613.632.4443
hmenard@dartaero.com
www.darthelicopterservices.com <<http://www.darthelicopterservices.com>>
"we're more than just skidtubes"

From: Linda Lacelle [mailto:llacelle@dartaero.com]
Sent: Tuesday, February 21, 2006 2:45 PM
To: 'Holly Menard'
Subject: RE: Heli-Rappel 500 lbs

Could you please ask your customer to give you the P/N and batch number on the outside of the box...
Thx
LL

-----Original Message-----

From: Holly Menard [mailto:hmenard@dartaero.com]
Sent: Tuesday, February 21, 2006 2:11 PM
To: 'Linda Lacelle'
Subject: Heli-Rappel 500 lbs
Importance: High

San Diego Sheriff's received a 300 lbs bar instead of a 500 lbs bar in with their Heli-Rappel kit that they ordered.

We need to send out just the bar for the 500 lbs kit (D205-523-013), please confirm that the part number for the 500 lbs bar is D205-523-043 as supplied to me by Jason Loader.

Is there a way to check to make sure that the correct kit was sent to the customer originally and if the correct kit was sent...then to have the rest of the kits checked to make sure that they contain the correct slide bar.

Please and Thank you

Call me if you have any questions.

2/21/2006

Holly Menard

Sales Associate

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"we're more than just skidtubes"

Date: Tuesday, 2/21/2006 3:11:17 PM

User: Linda Lacelle

Bill of Manufacturing**Part Number** : D205523013**Revision** : A**Drawing Name** : HELI-RAPPEL INSTALLATION**Default Qty.** : 1

Seq #	Item	Description	Qty	U/M	Unit Cost	BOM Cost
1	DC	DOCUMENT CONTROL	0.00	Hours	26.00	0.00
2	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	57.00	0.00
3	D205523013	Heli-Rappel Installation	1.00	Each	306.69	306.69
4	D2224	Rappel Anchor Assembly	1.00	Each	55.01	55.01
5	D2229	Doubler	2.00	Each	6.84	13.68
6	AN513A	Bolt	4.00	Each	0.16	0.64
7	AN960JD516	Washer	8.00	Each	0.05	0.47
8	MS21042L5	Nut	4.00	Each	0.31	1.26
9	QC4	INSPECT 100% KITS FOR COMPLETENESS	0.00	Hours	26.00	0.00
10	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	57.00	0.00
11	DC	DOCUMENT CONTROL	0.00	Hours	26.00	0.00

Total BOM Cost**377.76**

8387
PF746-1
96.80 / gal.

Date: Tuesday, 2/21/2006 3:11:13 PM

User: Linda Lacelle

Bill of Manufacturing**Part Number** : D205523011**Revision** : A**Drawing Name** : RAPPEL INSTALLATION KIT**Default Qty.** : 1

Seq #	Item	Description	Qty	U/M	Unit Cost	BOM Cost
1	DC	DOCUMENT CONTROL	0.00	Hours	26.00	0.00
2	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	57.00	0.00
3	D1005	Slide Bar	1.00	Each	141.14	141.14
4	D2224	Rappel Anchor Assembly	1.00	Each	55.01	55.01
5	D2229	Doubler	2.00	Each	6.84	13.68
6	AN513A	Bolt	4.00	Each	0.16	0.64
7	AN960JD516	Washer	8.00	Each	0.05	0.47
8	MS21042L5	Nut	4.00	Each	0.31	1.26
9	QC4	INSPECT 100% KITS FOR COMPLETENESS	0.00	Hours	26.00	0.00
10	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	57.00	0.00
11	DC	DOCUMENT CONTROL	0.00	Hours	26.00	0.00

Total BOM Cost**212.21**



Purchase Order

PO Box 430
Pinev Flats. TN 37686
USA
Phone: 1-423-538-5006
Fax: 1-423-538-5031

Date	Page
Jan 31, 2006	1
Purchase Order Number	
8001864	

Vendor Address:

Dart Aerospace Ltd
1270 Aberdeen Street
Hawkesburv. ON K6A 1K7
Canada

Drop Ship:

CSAND02 SHIP1
County of San Diego Sheriff's Dept.
Aerial Support Division
1745 North Marshall Avenue
El Cajon CA
USA 92020
Robert Curray 1 619 956 4931
Tax ID # 95-6000934
Cust PO # 511763-0

Salesperson	Vendor NO	PO Date	Terms	Ship Via	Requested Ship Date
HOLLY	VDART01	Jan 31, 2006	DNET30	FedEx Int'l Priority 1	Jan 31, 2006
Sales Order Number	Additional Comments	Customer Freight Acct	Availability		
CRFQ01904	Good to go. JF 1/31/06	1767-1104-3	Stock		

Qty. Ordered	Item Number	Description	Drop- Ship	Unit Cost	Total Discount	Extended Cost
1	D205-523-013	Heli-Rappel Kit 500 lb	Yes	4,695.00	1,173.75	3,521.25
2	DCOLLECT	Dart Freight	Yes	0.00	0.00	0.00

Comments:
1/13/06 HLM

Tax Summary:
TEN 0.00
LOC 0.00

Less: included tax	0.00
Subtotal	3,521.25
Total tax	0.00
Total purchase order	3,521.25

Contract Review Form

Bill to:

Customer code: 0455

Sales Rep: Wally

Customer P.O./Rev. No: 8001864

Requested Ship Date: Jan 31

Prepared by: BM

Promise Date: Jan 31

Billing Details:

Company Name: ✓

Phone No/Email: ✓

Comments/Status:

Waiting for \$ ☐
Waiting for Production ☐
Good to go ☒

P/O Acknowledgement:

O/E No: 990

NCR/RA No: —

Ship to:

Customer Code: CSANPO2

IRS/GST No: ✓

Receiver P.O No: ✓

Shipping Details:

Company Name: ✓

Phone No/Fax/Email: ✓

Contact: ✓

Freight — ☐ Prepaid ☐ Ppd & Chg

Acct No: — ☐ Collect

Type of Service: ✓

Qty	Part Number	Product Description	Batch	Discount	Price
1	10205-523-112	✓	✓		

Notes: —

QUOTE/ORDER REVIEW	Order Proc	GM	DQA	Design Mgr	Prod Mgr
Inventoried Product	✓				
Non-Inventoried Product/Custom Mfg./No charge					
Engineering Services					
OEM or Quotes/Orders over \$25,000 (US)					



Pick Work Sheet

1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Phone: (423) 538-5006
Fax: (423)538-5031

Date	Page
Jan 31, 2006	1
Order Number OR000000990	

Sold To:

Dart Helicopters Services
414 Industrial Park
Piney Flats, TN 37686
United States

Ship To:

Country of San Diego Sheiff's Dept
Aerial Support Division
1745 North Marshall Ave.
El Cajun, CA 92020
USA

Contact

Phone: (423) 538-5006
Fax: (423)538-5031

Ship To Customer PO		PO Number	Customer No.	Salesperson	Order Date	Ship Via	Terms
5117630		8001864	CU-DAR001	HMENARD	Jan 31, 2006	FEDEX	NET30
Location	Qty. Ord.	Item Number	Description	Unit Weight	Extended Weight	Qty. Shp.	Initial
FG20	1.0000	D205-523-011	Heli-Rappel Kit 300 lb B/N9866	0.00 B/N ✓	0.00	✓	BM
Calculated Total weight:					0.00		

Comments:

Total weight: _____

Total packages: _____

Linda Lacelle

From: Holly Menard [hmenard@dartaero.com]
Sent: Tuesday, February 21, 2006 2:57 PM
To: 'Linda Lacelle'
Subject: RE: Heli-Rappel 500 lbs

He doesn't have the packaging anymore.

All I can give you is the order number and part number from the order.

P/N D205-523-013
Order 8001864
Ordered & shipped on 01-31-06

Thanks

Holly Menard
Sales Associate
DART Helicopter Services, LLC

Tel: 1.613.632.3336
1.800.556.4166

Cell: 1.613.676.1720

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"we're more than just skidtubes"

523-013
DE 990

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2/21/2006

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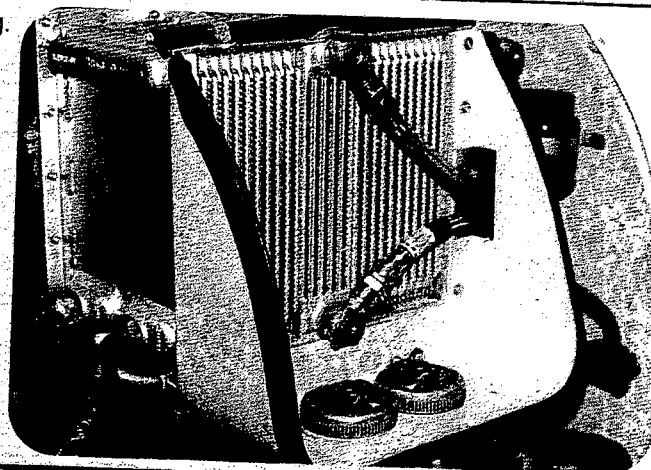
"we're more than just skidtubes"

Oil Cooler Fairing

BO 105

The Oil Cooler Fairing is a direct replacement for the original fairing. Made of a composite material, this fairing is more rugged than the original, while offering a substantial cost reduction.

- Durable**
- Affordable**



OIL COOLER FAIRING

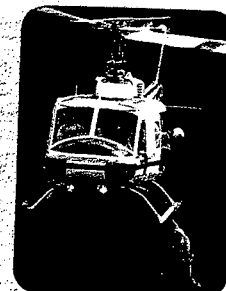
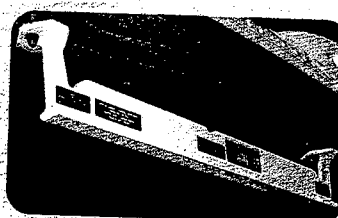
OIL COOLER FAIRING				
APPROVAL	STC NUMBER	A/C APPROVED	STC DESCRIPTION	
USA	SH7685SW	BO 105	Oil Cooler Fairing	
New approvals are continually being added; if you do not see your required approval, contact your sales office to verify the status.				
PART NUMBER	PRODUCT DESCRIPTION		KIT WEIGHT	INSTALLATION TIME
10579-100-001-001	Oil Cooler Fairing		0.50 lb / 0.23 kg	1 hr
PART NUMBER	PRODUCT DESCRIPTION	SPECIAL COMMENTS		AIRCRAFT MODEL
10579-100-001-001	Oil Cooler Fairing	Composite construction		BO 105
				PRICE
				\$990.00

Rappelling - Heli-Rappel™ Kit Bell 205/212/214/412/UH-1

Installed in the roof structure of the cabin, the **Heli-Rappel™** provides a secure and safe system for deploying personnel into the field from a hover position up to a maximum forward speed of 30 kts.

The **Heli-Rappel™** Kit can be used on either side of the aircraft and two kits can be used simultaneously.

The **Heli-Rappel™** Kit comes in both a 300 pound capacity and 500 pound capacity.



HELI-RAPPEL™ KIT

HELI-RAPPEL™ KIT				
APPROVAL	STC NUMBER	A/C APPROVED	STC DESCRIPTION	
Canada	SH96-90	205A1/205B/212/214B/214B1/412/412CF/412EP	Heli-Rappel™ Installation	
USA	SR00511NY	205A/205A1/205B	Heli-Rappel™ Installation	
USA	SR00512NY	212/412/412CF/412EP	Heli-Rappel™ Installation	
USA	SR00513NY	214B/214B1	Heli-Rappel™ Installation	
Italy	CS-099	205A1/205B/212/214B/214B1/412/412CF/412EP	Heli-Rappel™ Installation	
New approvals are continually being added; if you do not see your required approval, contact your sales office to verify the status.				
PART NUMBER	PRODUCT DESCRIPTION	KIT WEIGHT	INSTALLATION TIME	
D205-523-011	Heli-Rappel™ Kit 300 lb	3.50 lb / 1.59 kg	2 hrs	
D205-523-013	Heli-Rappel™ Kit 500 lb	3.50 lb / 1.59 kg	2 hrs	
PART NUMBER	PRODUCT DESCRIPTION	SPECIAL COMMENTS	AIRCRAFT MODEL	PRICE
D205-523-011	Heli-Rappel™ Kit 300 lb Fits LH/RH	5 points, rope, carbiners & descent equipment are customer supplied. Price is per side	205/212/214/412/UH-1	\$3,500.00
D205-523-013	Heli-Rappel™ Kit 500 lb Fits LH/RH	3 points, rope, carbiners & descent equipment are customer supplied. Price is per side	205/212/214/412/UH-1	\$4,700.00